

SECTION X

STANDARD PARTS

The parts tabulated in this section are what are known as Standard Parts i.e. they are common to several sections. They have been listed here to provide a ready means of ascertaining their Part Number, Size, etc., although, in every case they are listed in the preceding sections wherever they are required.

When a part number is shown to have a suffix letter in the preceding sections it must be quoted when an order is placed as it signifies a non-standard electro-deposit finish. The standard finish is cadmium.

The distinction between a Bolt and a Screw depends upon the use to which it is put, therefore to assist identification only square or half square heads are admitted as Bolts, hexagonal, cheese or other shaped heads being listed as Screws.

Dimension A is in all cases the effective length of thread of a bolt, screw or rivet to the end of the shank i.e. it is the total length of the shank but not the total length of the part.

Dimension E is in all cases the effective length of thread and does not include the run out of the thread forming tool where the thread is not fully formed.

Some dimensionally similar parts differ in the material from which they are produced. In such cases the material is indicated by one of the following abbreviations:-

- A - Aluminium
- B - Brass
- C - Copper
- S - Plain carbon steel
- SA - Alloy Steel

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASS'LY NOTES

X No	Dim A	Dim E	Part No.	X No	Dim A	Dim E	Part No.
1.	BOLT, square head, frame fitting .312 x 22 TPI, R.H.			Contd/-			
	.950	.300	KB.3697	8.	.400	.223	K. 3602
2.	BOLT, half square head, fitting .375 x 20 TPI, R.H.				.500	.223	K. 3603
	.400	.350	K. 801		.600	.223	K. 3604
3.	BOLT, half square head, fitting .500 x 16 TPI, R.H.				.700	.223	K. 3629
	.700	.650	K. 903		.800	.223	K. 3630
4.	BOLT, square head, fitting 2 BA thread			9.	BOLT, square head, non-fitting 2 BA thread		
	.800	.267	KB.7956		.300	.217	K. 101
	1.200	.167	KB.7866		.350	.217	KA.101
5.	BOLT, square head, fitting .312 x 22 TPI, R.H.				.400	.317	K. 102
	.700	.600	KB.2801		.450	.317	KA.102
	.900	.600	KB.2803		.500	.317	K. 103
	1.000	.600	KB.2805		.600	.317	K. 130
	1.200	.600	KB.2806		.700	.317	K. 131
	1.500	.600	KB.2809		.800	.317	K. 132
	1.700	.600	KB.2811		.900	.317	K. 107
6.	BOLT, square head, fitting .312 x 22 TPI, R.H.				.900	.317	K. 133
	.700	.255	KB.8452		1.000	.317	K. 108
	1.150	.255	KB.8461		1.400	.317	K. 138
6A.	BOLT, square head, fitting .375 x 20 TPI, R.H.				3.000	.317	K. 128
	1.100	.420	KB.8755	10.	BOLT, square head, non-fitting .250 x 26 TPI, R.H.		
6B.	BOLT, square head, fitting .437 x 18 TPI, R.H.				.350	.220	KA.201
	1.150	.308	KB.8858		.400	.270	K. 202
7.	BOLT, square head, non-fitting 5 BA thread				.450	.320	KA.202
	.600	.207	K. 3705		.500	.220	K. 241
	.700	.257	K. 3706		.500	.395	K. 203
	.750	.207	KA.3706		.550	.395	KA.203
	1.200	.207	K. 3711		.600	.395	K. 204
8.	BOLT, square head, non-fitting 3 BA thread				.625	.220	K. 242
	.400	.223	CS.202		.700	.395	K. 205
					.750	.220	K. 243
					.800	.395	K. 206
					.900	.395	K. 207
					1.100	.395	K. 209
					1.125	.220	K. 246
					1.200	.395	K. 210
					1.250	.220	K. 247
					1.400	.395	K. 212
					1.500	.395	K. 213
					1.600	.395	K. 214
					1.800	.395	K. 216
					2.000	.395	K. 218
					2.800	.395	K. 226

SCHEDULE OF SPARE PARTS

REF NO. PART NO. QUANTITY GROUP ASSEMBLY NOTES

X No	Dim A	Dim E	Part No.
11.	BOLT, square head, non-fitting .312 x 22 TPI, R.H.		
	.400	.325	K. 302
	.600	.405	K. 303
	.625	.225	K. 344
	.700	.230	K. 304
	.750	.255	K. 345
	.800	.230	K. 305
	.875	.255	K. 346
	.900	.230	K. 306
	1.000	.230	K. 307
	1.100	.230	K. 308
	1.125	.225	K. 348
	1.200	.230	K. 309
	1.250	.255	K. 349
	1.300	.230	K. 310
	1.500	.230	K. 312
	1.600	.230	K. 313
	1.700	.230	K. 314
	1.800	.230	K. 315
	2.700	.230	K. 324
	3.400	.230	K. 331
	3.700	.230	K. 334
	3.800	.230	K. 335
12.	BOLT, square head, non-fitting .375 x 20 TPI, R.H.		
	.625	.300	K. 451
	.700	.220	K. 404
	.750	.266	K. 452
	.875	.300	K. 453
	.900	.620	K. 406
	1.125	.300	K. 455
	1.200	.620	K. 409
	1.900	.620	K. 416
	3.300	.620	K. 430
	3.400	.620	K. 431
	3.700	.620	K. 434
12A.	BOLT, washer faced, hex.head .375 x 20 TPI, R.H.		
	1.625	.750	CS.2211
	2.875	.750	CS.2221
13.	BOLT, square head, non-fitting .437 x 18 TPI, R.H.		
	.800	.585	KB.1600
	1.100	.708	KB.1603

X No	Dim A	Dim E	Part No.
Contd/-			
13.	1.300	.708	KB.1605
	6.250	.708	KB.1635
14.	BOLT, square head, non-fitting .500 x 16 TPI, R.H.		
	2.500	.790	K. 521
14A.	BOLT, washer faced, hex.head .500 x 16 TPI, R.H.		
	3.375	1.000	CS.2423
15.	BOLT, square head, non-fitting .625 x 16 TPI, R.H.		
	3.250	.770	K. 611
16.	COLLAR, steel 1/d Flange Pin		
	.156	.312 .075	KB.1177
	.187	.375 .075	KB.1178
	.250	.437 .075	KB.1179
	.312	.500 .138	KB.1180
17.	JAW, hardened, R.H. thread		
	Gap		
	2 BA	.187	KB.1115
	.312 x 22 TPI	.187	KB.1110
	.312 x 22 TPI	.312	KB.1112
	.312 x 22 TPI	.437	KB.1114
18.	KEY, Woodruff		
	.500 dia.,	.203 deep	
	Width		
	.0935		KC.500
	.0940		KC.501
	.0945		KC.502
	.0950		KC.503
	KEY, Woodruff		
	.625 dia.,	.220 deep	
	.1250		KC.505
	.1255		KC.506
	.1260		KC.507
	.1265		KC.508
	KEY, Woodruff		
	.750 dia.,	.313 deep	
	.1875		KC.515

X No	Part No	X No	Part No
KEY, Woodruff (Continued)			
	.750 dia., 313 deep		
	.1880		KC.516
	.1885		KC.517
	.1890		KC.518
19.	NUT, castellated		
	.750 x 16 TPI, L.H. thread		
	Flats Length		
	1.101 .625		KB.3610
20.	NUT, castellated, R.H.		
	Flats Length		
	2 BA .338 .250		KB.3579
	2 BA .338 .279		KB.4206
	.250 x 26 .448 .300		KB.3581
	.250 x 26 .448 .375		KB.4206
	.312 x 22 .525 .290		KB.3639
	.312 x 22 .525 .350		KB.3583
	.312 x 22 .525 .469		K. 4209
	.375 x 20 .601 .460		KB.3585
	.437 x 18 .709 .400		KB.3589
	.437 x 18 .709 .438		KB.4211
	.437 x 18 .709 .525		KB.3587
	.500 x 16 .820 .500		KB.3593
	.500 x 16 .820 .625		KB.3591
	.625 x 16 .919 .750		KB.3599
	.625 x 16 .919 .562		KB.3601
	.625 x 16 .919 .938		K.4214
	.750 x 16 1.101 .625		KB.3609
21.	NUT, full, plain, R.H. thread		
	5 BA .252 .125		K. 4003
	3 BA .280 .188		CS.5505)
	3 BA .280 .188		K. 4005)
	2 BA .338 .188		CS.5506)
	2 BA .338 .188		K. 4006)
	.250 x 26 .448 .250		CS.5508)
	.250 x 26 .448 .250		K. 4008)
	.312 x 22 .525 .313		K. 4009
	.375 x 20 .601 .375		K. 4010
	.437 x 18 .709 .438		K.4011
	.500 x 16 .820 .500		K.4012
	.625 x 16 .919 .625		K.4014
22.	NUT, half or lock, L.H. thread		
	Flats		
	.312 x 22 .525		KB.5054
23.	NUT, half or lock, L.H. thread		
	1.312 x 16 1.825		KB.3521
	1.625 x 16 2.050		KB.3541
24.	NUT, half or lock, R.H. thread		
	5 BA .252	S	K. 4301
	5 BA .252	B	K. 4302
	3 BA .280	S	K. 4304
	3 BA .280	B	K. 4305
	2 BA .338	S	K. 4307)
	2 BA .338	S	CS.5703)
	.250 x 26 .448	S	K. 4310
	.312 x 22 .525	S	K. 4313
	.375 x 20 .601	S	K. 4316
	.437 x 18 .709	S	K. 4319
	.500 x 16 .820	S	K. 4322
	.562 x 20 .919	S	KB.5056
	.625 x 16 .919	S	K. 4328
	.687 x 16 1.011	S	K. 4331
	.750 x 16 1.101	S	K. 4334
	.875 x 16 1.301	S	K. 4340
25.	NUT, tubing, Enot's "Olive" union		
	o/dia		
	.250 (B and S No. Z17)		KB.3022
	.312 (B and S No. Z18)		KB.3023
	.375 (B and S No. Z19)		KB.3024
26.	PLUG, flanged, R.H. thread		
	with 2 pin holes		
	.625 x 20		KB.7301
	.750 x 20		KB.7303
	.875 x 20		KB.7305
	1.125 x 20		KB.7309
27.	PLUG, hexagon head, R.H. thread		
	Flats		
	.312 x 22 .448	S	KB.1054
	.437 x 18 .601	S	KB.1058
	.500 x 16 .709	B	KB.1061
	.625 x 16 .820	S	KB.1062
	.625 x 16 .820	B	KB.1063
28.	PIN, plain, with flat head		
	.047 dia. hole		
	A dia.		
	.450 .125		KB.4456
	.562 .156		KB.4462
	.575 .125		KB.4458

X No	Part No	X No	Part No
28A.	PIN, plain, with flat head .015 dia. hole .740 .249 K.6508 .800 .249 K.6509	33.	PIN, taper, split Taper 1 in 48 on dia. Large End. Length. .156 1.000 K.4710
29.	PIN, plain, with flat head .125 dia. hole .660 .311 K.6604	34.	RING, rubber sealing i/d o/d .450 .700 KB.6201 .512 .762 KB.6202 .825 1.075 KB.6206
30.	PIN, plain, with flat head .137 dia. hole 1.437 .312 KB.4569 .975 .437 KB.4608	35.	RIVET, countersunk head dia. Length. .187 .093 S KB.13123 .250 .093 S KB.13124 .500 .093 S KB.12128 .562 .125 A KB.12750 .375 .156 C KB.12568
31.	PIN, split, parallel shank Dia. Length .031 .375 K.4646 .031 .500 K.4648 .062 .500 K.4601 .062 .625 KA.4602 .062 .750 K.4602 .062 1.000 K.4603 .062 1.250 K.4604 .062 1.750 K.4606 .093 .750 K.4607 .093 .875 K.4608 .125 .750 K.4643 .125 1.000 K.4613 .125 1.250 K.4614 .125 1.500 K.4615 .125 1.750 K.4616 .187 1.500 K.4625	36.	RIVET, countersunk head to B.E.S.A. 641 .156 .375 S KB.2200
32.	PIN, taper, plain Taper 1 in 48 on dia. Large End. Length. .062 .250 K.4870 .062 .375 K.4871 .093 .625 K.4851 .125 .375 K.4846 .125 .625 K.4901 .125 .750 K.4801 .125 1.000 K.4802 .156 .750 K.4883 .187 .375 K.4847 .187 1.250 K.4819	37.	RIVET, flat head .062 dia., .125 dia. head A .187 (AS 469/203)C KB.2356
		38.	RIVET, flat head .093 dia., .187 dia. head .187 (AS 469/303)C KB.2406
		39.	RIVET, snap head, .093 dia. .187 (AS 155/303) A KB.1807 .250 (AS 455/304) S KB.1808 .250 (AS 155/304) A KB.1811 .375 (AS 455/306) S KB.1816
		40.	RIVET, snap head, .125 dia. .250 (AS 455/404) S KB.1850 .312 (AS 455/405) S KB.1854 .375 (AS 455/406) S KB.1858 .437 (AS 455/407) S KB.1862
		41.	RIVET, snap head, .156 dia. .375 (AS 455/506) S KB.1908

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASS'LY NOTES

X No	Part No.				X No	Part No.			
42.	RIVET, snap head, .187 dia.				47.	SCREW, cheesehead, .250 x 26			
	.437	(AS 455/607)	S	KB.1962		.400	.295	S	K.2007
	.500	(AS 455/608)	S	KB.1966		.400	.295	SA	K.2009
	.625	(AS 455/610)	S	KB.1974		.500	.395	S	K.2010
	.625	(AS 155/610)	A	KB.1977					
43.	SCREW, cheesehead, 7 BA				48.	SCREW, countersink head, 5 BA			
	A	E				.400	.250	S	K.2601
	.250	.191		K.1656		.500	.350	S	K.2604
	.700	.266		K.1669		.500	.350	B	K.2605
44.	SCREW, cheesehead, 5 BA				49.	SCREW, countersink head, 3 BA			
	A	E				.400	.250	S	K.2701
	.200	.312	S	K.1750		.600	.450	S	K.2707
	.250	.182	B	K.1702		.800	.175	S	K.2713
	.300	.232	S	K.1704					
	.400	.332	SA	K.1707	50.	SCREW, countersink head, 2 BA			
	.500	.407	S	K.1710		A	E		
	.500	.407	S	K.1712		.450	.193	S	K.2801
	.500	.407	B	K.1711		.450	.192	B	K.2802
	.600	.457	S	K.1713		.500	.193	S	K.2804
	.600	.457	B	K.1714		.550	.343	S	K.2807
	.700	.507	S	K.1719		.600	.342	S	K.2810
	1.250	.757	S	K.1731		.700	.442	S	K.2813
	1.400	.357	S	K.1737	51.	SCREW, countersink head			
45.	SCREW, cheesehead, 3 BA					.250 x 26			
	.300	.223	S	K.1801		.600	.270	S	K.2904
	.300	.223	SA	K.1803		.600	.270	SA	K.2906
	.400	.323	S	K.1804	52.	SCREW, countersink head			
	.500	.400	S	K.1807		.437 x 18			
	.700	.398	B	K.1814		.600	.200		K.3201
	.700	.498	S	K.1813	53.	SCREW, hexagon head			
	.800	.500	N/SLD	K.1816		3 BA, .280 flats			
	.800	.500	S	K.1817		.300	.223	SA	KC.101
	1.200	.748	S	K.1828	54.	SCREW, hexagon head			
	1.200	.750	B	K.1829		2 BA .338 flats			
46.	SCREW, cheesehead, 2 BA					.300	.217		KC.151
	.250	.167	S	K.1901		.350	.217		KC.170
	.325	.242	S	K.1904		.400	.317		KC.152
	.325	.242	B	K.1905		.450	.317		KC.171
	.375	.252	S	K.1907		.500	.317		KC.153
	.500	.417	S	K.1910		.500	.417		KC.178
	.750	.452	S	K.1916		.550	.317		KC.172
	.800	.492	S	K.1949		.650	.317		KC.173
	1.000	.742	S	K.1922					
	1.000	.742	B	K.1923					
	1.250	.742	S	K.1928					

X No	Part No.	X No	Part No.
55.	SCREW, hexagon head .250 x 26, .448 flats	60.	STUD, 2 BA Length E
.350	.250 SA KC.901	.650	.192/.292 KB.3818
.400	.300 SA KC.201	61.	STUD, 2 BA
.450	.350 SA KC.902	.700	.242/.242 KB.650
.500	.400 SA KC.202	.900	.242/.242 KB.653
.550	.450 SA KC.903	1.200	.242/.242 KB.656
.600	.460 SA KC.203	1.600	.242/.242 KB.660
.650	.470 SA KC.904	1.800	.242/.242 KB.662
.750	.470 SA KC.905	62.	STUD, 2 BA
.800	.470 SA KC.205	.725	.242/.317 KB.299
.900	.470 SA KC.231	63.	STUD, 2 BA
.850	.470 SA KC.906	.775	.317/.317 KB.250
.950	.470 SA KC.907	.975	.317/.317 KB.253
1.000	.486 SA KC.207	1.075	.317/.317 KB.254
1.200	.470 SA KC.209	1.275	.317/.317 KB.256
1.800	SA KC.215	1.475	.317/.317 KB.258
1.900	.480 SA KC.216	1.600	.317/.317 KB.263
56.	SCREW, hexagon head .312 x 22, .525 flats	3.375	.317/.317 KB.277
.550	.430 KC.271	64.	STUD, 2 BA and .250 x 26
.600	.480 KC.277	1.100	.317/.317 KB.3201
.850	.530 KC.297	1.200	.317/.317 KB.3202
.950	.530 KC.298	65.	STUD, .250 x 26
1.000	.530 KC.281	.850	.220/.420 KB.3823
1.100	.530 KC.282	66.	STUD, .250 x 26
1.600	.530 KC.287	.875	.295/.295 KB.750
57.	SCREW, hexagon head .375 x 20, .601 flats	.975	.295/.295 KB.751
A E		1.075	.295/.295 KB.752
.600	.475 KC.302	1.175	.295/.295 KB.753
.650	.520 KC.322	1.275	.295/.295 KB.754
.700	.575 KC.328	1.475	.295/.295 KB.756
.900	.620 KC.330	2.375	.295/.295 KB.765
1.200	KC.333	67.	STUD, .250 x 26
58.	SCREW, hexagon head .437 x 18, .709 flats	A E	
1.300	.683 KC.358	.925	.370/.420 KB.399
1.500	.883 KC.360	1.000	.370/.420 KB.350
1.900	1.283 KC.364	68.	STUD, .250 x 26
59.	SLEEVE, Enot's "Olive" union To suit pipe o/dia	1.100	.420/.420 KB.351
.250 (B and S No.Z3)KB.3002		1.200	.420/.420 KB.352
.312 (B and S No.Z4)KB.3003		1.300	.420/.420 KB.353
.375 (B and S No.Z5)KB.3004		1.400	.420/.420 KB.354

X No		Part No.	X No		Part No.
68.	(Continued).		78.	(Continued).	
	1.500	.420/.420		2.375	.758/.758
	1.900	.420/.420		2.475	.758/.758
	2.500	.420/.420			
		KB.355			KB.507
		KB.359			KB.508
		KB.365			
69.	STUD, .250 x 26 and .312 x 22		79.	STUD, .500 x 16	
	1.925	.370/.520		2.850	.750/.750
		KB.3258			KB.962
70.	STUD, .312 x 22		80.	STUD, waisted, .500 x 16	
	1.050	.260/.530		5.500	.750/.750
		KB.3630			KB.4420
71.	STUD, .312 x 22		80A.	UNION.	
	1.075	.475/.475		To suit .375 dia. pipe	KB.3044
	1.275	.475/.475			
	1.475	.475/.475	81.	WASHER, grover	
	1.675	.475/.475		Bolt	
	1.775	.475/.475		dia. i/d	
	3.075	.475/.475		.343	.197
	3.975	.475/.475		.250	.275
		KB.800		.312	.350
		KB.802		.437	.470
		KB.804			CS.6731
		KB.806			K.4508
		KB.807			K.4509
		KB.820			KB.4511
		KB.826	82.	WASHER, copper and asbestos	
72.	STUD, waisted, .312 x 22			i/d o/d	
	2.725	.530/.530		1.020 1.270	KB.7620
		KB.4008	83.	WASHER, plain, aluminium	
73.	STUD, .312 x 22			i/d o/d	
	1.325	.530/.530		.218	.350
	1.425	.530/.530		.250	.400
	1.625	.530/.530		.312	.500
	1.725	.530/.530		.375	.575
	1.825	.530/.530		.385	.575
	2.125	.530/.530		.437	.650
	2.225	.530/.530		.500	.725
		KB.401		.520	.725
		KB.402		.625	.825
		KB.404		.687	.875
		KB.405		.750	.950
		KB.406		.750	1.025
		KB.409		.812	1.050
		KB.410		.830	1.050
74.	STUD, waisted, .375 x 20			.875	1.075
	3.375	.575/.575		.875	1.225
	4.575	.575/.575		1.000	1.250
		KB.4313		1.000	1.325
		KB.4319		1.875	2.125
					KB.1075
75.	STUD, .375 x 20				KB.1076
	1.575	.575/.575			KB.1077
		KB.853			KB.1078
76.	STUD, .375 x 20				KB.1096
	1.950	.646/.646			KB.1079
	3.350	.646/.646			KB.1080
		KB.455			KB.1097
		KB.469			KB.1081
					KB.1088
77.	STUD, .375 x 20 and .437 x 18				KB.1091
	.750	.375/.575			KB.1082
		KB.3396			KB.1089
					KB.1098
78.	STUD, .437 x 18				KB.1092
	A				KB.1083
	E				KB.1093
	2.175	.758/.758			KB.1084
	2.275	.758/.758			KB.1197
		KB.505	84.	WASHER, plain, chamfered one side	
		KB.506		.201	.625
				.218	.625
					KB.3904
					KB.3905

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASSEMBLY NOTES

X
No

Part
No.

84. (Continued).
.328 1.250 K.7502
.343 .875 KB.3906
.406 1.000 KB.3907)
.406 1.000 CS.6557)
.468 1.125 KB.3908
.531 1.250 KB.3909)
.531 1.250 CS.6559)
.656 1.425 KB.3911

85. WASHER, plain, flat

.135 .325 S K.4401)
.135 .325 S CS.6501)
.135 .325 B K.4402
.170 .350 S K.4406
.170 .350 B K.4407
.200 .450 S K.4404)
.200 .450 S CS.6503)
.200 .450 B K.4405
.200 .450 S/A K.4406
.218 .500 S K.4452
.260 .550 S K.4407)
.260 .550 S CS.6504)
.280 .565 S K.4409
.320 .635 S K.4410
.320 .635 S CS.6505
.385 .750 S K.4413)
.385 .750 S CS.6506)
.450 .875 S K.4416
.450 .875 S CS.6508
.525 1.025 S K.4419)
.525 1.025 S CS.6509)
.625 1.125 S K.4425

86. WASHER, extra thin (.018)

.135 .325 S K.8802
.195 .195 S K.8804
.260 .525 SA K.8806
.260 .525 SA K.8833
.320 .625 S K.8807

87. WASHER, spring

Size i/d
7 BA .109 K.9002
5 BA .130 K.9003
3 BA .175 K.9005
2 BA .200 K.9006
1 BA .225 K.9007)
1 BA .225 CS.6706)

X
No

Part
No.

87. (Continued).
.250 .275 K.9008)
.250 .275 CS.6708)
.312 .325 K.9008
.312 .325 CS.6709
.375 .400 K.9010
.437 .450 K.9011
.500 .530 K.9012
.562 .580 K.9013
.625 .650 K.9014

88. WASHER, star locking
Flats Stud Hole

1.390 .210 KC.464

89. WASHER, tab locking

Size
2 BA KB.2953
.250 KB.2954
.250 KB.7106
.312 KB.7107
.312 KB.2955
.375 KB.2956
.437 KB.2957
.687 KB.2961
.875 KB.2964

90. WASHER, Thackeray

Size i/d
3 BA .171 K.3902
2 BA .200 K.3803
.250 .281 K.3804
.312 .328 K.3805
.375 .390 K.3806
.437 .469 K.3807
.500 .531 K.3808

COACHWORK SECTION ONLY.

91. NUT, B.S.F. Thread
.250 dia

CS.30985

92. NUT, 38.5 T.P.I.
4 BA

CS.30975

93. NUT, square,
2 BA x 31.4 T.P.I.
.250 dia. B.S.F.

CS.30981
CS.30990

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASS'LY NOTES

X No	Part No.	X No	Part No.
94.	PIN, Gimp .040 dia. x .375 CS.32290	101. (Continued).	
		.625 S	CS.30143
		.750 S	CS.30144
95.	SCREW, binding head 2 BA x 31.4 T.P.I.	102. SCREW, raised head, cone point 2 BA x 31.4 T.P.I.	
	.250 S CS.30540	.500 S	CS.30162
	.375 S CS.30541		
	.500 S CS.30542	103. SCREW, round head 2 BA x 34 T.P.I.	
	.625 S CS.30543	.500 S	CS.30622
	.750 S CS.30544		
	.875 S CS.30545	104. SCREW, countersunk head 4 BA x 38.5 T.P.I.	
	1.000 S CS.30546	.250 B	CS.33076
96.	SCREW, binding head, cone point 2 BA x 31.4 T.P.I.	.375 S	CS.30077
	.375 S CS.30101	.625 S	CS.30079
	.500 S CS.30102		
	.625 S CS.30103	105. SCREW, countersunk head, cone point 4 BA x 38.5 T.P.I.	
	.750 S CS.30104	.375 S	CS.30052
97.	SCREW, cheesehead 2 BA die cut	106. SCREW, cheesehead 5 BA Die cut	
	.250 .167 S CS.7151	.200 .132 S	CS.7051
	.450 .377 S CS.7153	1.000 .257 S	CS.7060
	.550 .377 S CS.7154		
98.	SCREW, countersunk head 2 BA x 31.4 T.P.I.	107. SCREW, binding head .250 dia x 26 T.P.I.	
	.250 S CS.30560	.500 S	CS.30640
	.375 S CS.30561	1.000 S	CS.30644
	.500 S CS.30562	1.250 S	CS.30645
	.625 S CS.30563		
	.750 S CS.30564	108. SCREW, binding head, cone point .250 dia x 26 T.P.I.	
	1.000 S CS.30566	.500 S	CS.30200
99.	SCREW, countersunk head, cone point 2 BA x 31.4 T.P.I.	.625 S	CS.30201
	.375 S CS.30121	.875 S	CS.30203
	.500 S CS.30122	1.000 S	CS.30204
	1.250 S CS.30127		
100.	SCREW, hexagon head 2 BA x 31.4 T.P.I.	109. SCREW, countersunk head .250 dia x 26 T.P.I.	
	.375 S CS.30581	.500 S	CS.30700
		.625 S	CS.30701
		.725 S	CS.30702
		1.000 S	CS.30704
101.	SCREW, hexagon head, cone point 2 BA x 31.4 T.P.I.	1.250 S	CS.30705
	.375 S CS.30141	1.500 S	CS.30706
	.500 S CS.30142		

X No	Part No.	X No	Part No.
110.	SCREW, countersunk head, cone point .250 dia x 26 T.P.I. .500 S CS.30260 1.000 S CS.30264	118.	SCREW, sheet metal, Type 'Z' Countersunk head No.4 x .750 CS.31464
111.	SCREW, hexagon head, cone point .250 dia x 26 T.P.I. .500 S CS.30320 .750 S CS.30322 .875 S CS.30323	119.	SCREW, wood, countersunk head No.3 x .3125 B CS.34002 No.3 x .375 S CS.31333 No.4 x .250 S CS.31341 No.4 x .375 S CS.31342 No.4 x .375 B CS.34012 No.4 x .4375 S CS.31343 No.4 x .500 S CS.31344 No.4 x .500 B CS.34013 No.4 x .625 S CS.31345 No.4 x .625 B CS.34014 No.6 x .4375 S CS.31362 No.6 x .500 S CS.31363 No.6 x .500 B CS.34021 No.6 x .625 S CS.31364 No.6 x .625 B CS.34022 No.6 x .750 S CS.31365 No.6 x 1.000 B CS.34025 No.6 x 1.750 S CS.31370 No.8 x .750 S CS.31384 No.8 x 1.000 S CS.31386 No.8 x 1.250 S CS.31387 No.8 x 2.000 S CS.31390 No.8 x 2.250 S CS.31391 No.10 x .750 S CS.31402 No.10 x 1.000 S CS.31404 No.10 x 1.500 S CS.31406
112.	SCREW, raised head, cone point .250 dia x 26 T.P.I. .625 S CS.30421	120.	SCREW, wood, raised head No.4 x .750 S CS.31464
113.	SCREW, cheesehead .3125 dia. rolled thread 1.200 .625 S CS.7260	121.	SCREW, wood, round head No.4 x .3125 B CS.34241 No.4 x .375 S CS.31582 No.4 x .500 S CS.31584 No.4 x .625 B CS.34245 No.6 x .375 S CS.31602 No.6 x .500 S CS.31604 No.6 x .500 B CS.34263 No.8 x .375 S CS.31620
114.	SCREW, countersunk head .3125 dia. x 22 T.P.I. .875 CS.30722	122.	WASHER, Cup, Type 'C' i/d No.6 .277 B CS.34322 No.8 .333 B CS.34324 No.12 .450 B CS.34328
115.	SCREW, sheet metal, Type 'A' Binding head No.4 x .250 CS.31020 No.4 x .500 CS.31022 No.6 x .500 CS.31042 No.6 x .750 CS.31044 No.14 x .750 CS.36642		
116.	SCREW, sheet metal, Type 'A' Countersunk head No.4 x .250 CS.31100 No.4 x .500 CS.31102 No.6 x .500 CS.31121 No.6 x .625 CS.31122 No.6 x .750 CS.31123 No.6 z .875 CS.31124 No.6 x 1.000 CS.31125 No.8 x .500 CS.31120 No.8 x 1.000 CS.31144		
117.	SCREW, sheet metal, Type 'A' Raised head No.4 x .375 CS.31181 No.6 x .875 CS.31204 No.6 x 1.000 CS.31205 No.10 x 1.000 CS.31244		

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASS'LY NOTES

X No		Part No.
123.	WASHER, Cup, Type 'R' No.8 .333 B	CS.34336
124.	WASHER, lock 2 BA	CS.32032
125.	WASHER, plain, large o/d o/d .500 .200 .625 .370	CS.32068 CS.32070
126.	WASHER, plain, 2 BA	CS.32044
127.	WASHER, shakeproof 2 BA .195 .250 .265 .375 .385	CS.32056 CS.32058 CS.32062
128.	WASHER, shakeproof, countersunk .460 .260	CS.32061

SECTION X, STANDARD PARTS.

BOLT, square head
frame fitting
X.1



NUT, castellated
X19-20



BOLT, half square
head, fitting
X2-3



NUT, full, plain
X21



BOLT, square head
fitting X4-6B



NUT, half or
lock X22-24



BOLT, square head
non-fitting
X7-15



NUT, tubing
X25



COLLAR, steel
X16



PLUG, flanged
X26



JAW, hardened
X17



PLUG, hexagon
head X27



KEY, Woodruff
X18



PIN, plain
X28-30



SECTION X, STANDARD PARTS (Continued)

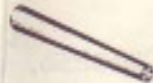
PIN, split
X31



SCREW, hexagonal
head X53-58



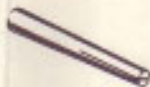
PIN, taper
X32



SLEEVE, Enots olive
union X59



PIN, taper
split x33



STUD, plain
X60-63 X65-68
X70-71 X73
X75-76 X78-79



RING, rubber
sealing X34



STUD, 2 diameter
X64 69 77



RIVET, countersink
head X35-36



STUD, waisted
X72 74 80



RIVET, flat head
X37-38



UNION
X80A



RIVET, snap head
X39-42



WASHER, Grover
X81



SCREW, cheese head
X43-47



WASHER, copper and
asbestos X82



SCREW, countersink
head X48-52



SECTION X. STANDARD PARTS (Continued).

WASHER, plain
aluminium X83



WASHER, spring
X87



WASHER, plain,
chamfered one side
X84



WASHER, star
locking X88



WASHER, plain, flat
X85-86



WASHER, tab
locking X89



WASHER, shakeproof
X86A



WASHER, Thackary
X90

