

BENTLEY MK.VISECTION UF R A M E

Containing:-

- GROUP 1. BONNET & VALANCE PLATES
2. BRACKETS, FRAME
3. BUMPER, FRONT
4. BUMPER, REAR
5. DASHBOARD & FITTINGS (Less Units)
6. FRAME (Without Fittings)
7. MOUNTINGS, FRAME
8. SHIELDS, EXHAUST PIPE HEAT
9. SHIELD, TORQUE ARM COILED PIPE
10. STAY, TRANSVERSE
11. STOP, REAR AXLE
12. UNDERSHEETS, ENGINE
13. UNDERSHEETS, SERVO

KEY TO CHASSIS NUMBERS

Used on	M Series onwards	= F
" "	A,B,C,D,E,F,G,H,J,K, & L series	= G
" "	A & B series	
" "	B-CF 2-434, 448 to end of CF	
" "	B-CD 1-15	= H
" "	B-CF 436 to 446	
" "	B-CD 17 onwards	= J
" "	A,B,C & D series	
" "	B-EY 2-278, 282-452, 460-464	= K

(Continued overleaf)

KEY TO CHASSIS NUMBERS: (Continued)

Used on	B-EY	280, 454-458, 466 to end of EY	
" "	B-EW	All chassis	
" "		F series	= L
" "		G series onwards	= M
" "		A series only	= N
" "		B series onwards	= O
" "		A, B, C, D, E, F, G, H, J, K & L series	= P
" "		M series onwards	= Q
" "		A & B series	
" "	B-CF	All chassis	
" "	B-CD	1-347	= R
" "	B-CD	349 onwards to end of CD	
" "		D, E, F, G, H, J, K & L series	= S
" "		A, B, C & D series	
" "	B-EY	All chassis	
" "	B-EW	1-249, 265-271	= T
" "	B-EW	251-263, 273 onwards	= U
" "		A, B & C Series	= V
" "	B-DA	All chassis	
" "	B-EY	All chassis	
" "	B-EW	1-249, 265-271	= W
" "		A, B, C, D & E series	
" "	B-FV	All chassis	
" "	B-FU	1-469	= X
" "	B-FU	471 onwards	= Y
" "		A, B, & C Series	
" "		2-178, 206, 220, 238-262	= Z
" "	B-DA	180-204, 208-218, 222-236	
" "		264 onto end of DA	
" "	B-EY	All chassis	
" "	B-EW	1-249, 265-271	= FF
" "	B-BG	331 onwards	= GG
" "	B-EW	251-253, 273 to end	
" "	B-FV	2-100	= HH
" "	B-FV	102-500	= JJ

(Continued overleaf)

KEY TO CHASSIS NUMBERS: (Continued)

Used on	B-FU	Onwards to end of FU	
" "		G,H,J & K series	
" "	B-MD	2-146, 150, 156, 158, 164-248	
" "	B-MB	1-27	= KK
" "	B-MD	148, 152, 154, 160, 162, 250	
" "	B-MB	29 onwards	= LL
" "	B-FU	427, 429, 434, 513 onwards	= MM
" "		A,B,C,D,E,F,G,H,J,K & L series	
" "	B-MD	2-146, 150, 156, 158, 164-348, 252 to end of MD	
" "	B-MB	1-27	= NN
" "	B-MD	148, 152, 154, 160, 162, 250	
" "	B-MB	29 onwards	= OO
" "	B-EW	251-263, 273 to end of EW	
" "	B-FV	All chassis	= PP
" "	B-FU	1-469	= QQ
" "	B-FU	471 to end of FU	
" "	B-GT	1-191	= RR
" "	B-GT	193 to end of GT	
" "		H,J,K & L series	
" "	B-MD	2-146, 150, 156, 158, 164-248	
" "	B-MB	1-27	= SS
" "	B-MD	148, 152, 154, 160, 163, 250	
" "	B-MB	29	= TT
" "	B-FU	1 onwards	= UU
" "		A,B,C series	
" "	B-DA	All chassis	
" "	B-DZ	1-191	= VV
" "	B-DZ	193 onwards to end of DZ	
" "	B-EY	All chassis	
" "	B-EW	1-249, 265-271	= WW
" "		A,B,C,D,E,F & G series	= XX
" "		H series onwards	= YY
" "	B-FU	471 to end of FU	
" "		G,H,J,K & L series	
" "	B-MD	2-146, 150, 156, 158, 164-248	
" "	B-MB	1-27	= ZZ

GROUP U1. BONNET AND VALANCE PLATES (Continued)

PANEL, bonnet top, L.H. assembly, consisting of (continued)

Nut, .312" dia.				
Panel		RB 2247	1	
Plate, bonnet handle		RB 2917	1	
Rod, fastener, assembly		RB 2915	1	
Trough, hinge (L.H. assembly only)		RB 2949	1	
Washer, plate, brass		RB 5847	1	
Washer, shakeproof		CS 32060/Z	1	
PANEL, bonnet top, R.H. assembly as L.H. except	11	RB 2622	1	
Eye, hinge (R.H. assembly only)		RB 2948	1	
Fastener, assembly		RB 2912	1	
Hook, fastener, assembly		RB 2664	2	
Panel		RB 2246	1	
Plate, bonnet handle		RB 2916	1	
Rod, fastener, assembly		RB 2914	1	
PIECE, distance bonnet lock	12	RE 4860	2	E
PLATE, cover, bonnet lock	13	RE 4903	2	E
PLATE, valance, L.H. assembly (RC) consisting of	14	RE 4928	1	⊙
Bracket, bonnet stay with bolt RE.4869		RE 4868	1	
Bracket, oil can support		RE 4827	1	
Clip, grease gun		RE 4824	2	
Clip, oil can		RE 4822	1	
Clip, oil syringe		RE 4825	2	
Clip, starting, handle		RE 4823	3	
Nut, clinch, 2 BA		CS 30982	3	
Nut, clinch, .250" dia.		CS 30993	8	
Plate, valance		RE 4926	1	
Rivet, .187" dia.		KB 1950	18	
PLATE, valance, L.H. assembly (RC) as above except		RE 7811	1	
Plate, valance		RE 7575	1	
PLATE, valance, L.H. assembly (LC) as RE.4928 except		RE 8989	1	
Plate, valance		RE 8789	1	
PLATE, valance, L.H. assembly (RC) oil bath air cleaner as RE.4928 except		RE 7317	1	
Nuts, clips		K 4307/Z	8	
Screw, cheese head, 2 BA		K 2801/Z	8	
Washer, spring, clips		K 9006/Z	8	
PLATE, valance, R.H. assembly (RC) consisting of	15	RE 4927	1	⊙
Bracket, bonnet stay, with bolt RE.4869		RE 4868	1	
Nut, clinch, 2 BA		CS 30982	5	
Plate, valance		RE 4925	1	

GROUP U1. BONNET AND VALANCE PLATES (Continued)

PLATE, valance, R.H. assembly (RC) as above except		RE 7810	1	*
Plate, valance		RE 7574	1	
PLATE, valance, R.H. assembly. (LC) as above except		RE 7561	1	
Grommet, starter switch		RF 5032	2	
Plate, valance		RE 7560	1	
RIVET, .125" dia., bonnet lock	X.40	KB 1854	10	E
RIVET, .125" dia., side tape retaining	16	RE 11772	24	
SCREW, .250" dia., bracket, retaining	17	CS 30322N	6	
SCREW, hexagon head, .250" dia., side panel	X.55	KC 202/Z	4	
SCREW, hexagon head, .250" dia., wing attachment	X.55	KC 905/Z	10	
SCREW, hexagon head, .312" dia., centre bracket to hinge	X.56	KC 271/Z	1	
SCREW, rear tape retaining	18	CS 30122/Z	4	
SCREW, sheet, metal rear tape to scuttle corners		RB 7370	4	
SOCKET, bonnet lock	19	RE 18069	2	E
STAY, bonnet, assembly, consisting of	20	RE 4879	2	
Bolt		RE 4869	1	
Fastener, universal joint		RE 4866	1	
Gimbal		RE 4870	1	
Nut, 2 BA, Simmond's 'T' type		RE 1364B	1	
Rod, with fastener RE.4866		RE 4880	1	
Washer, 2 BA		K 4404	1	
Washer, Thackeray		K 3804	1	
STAY, bonnet, assembly, L.H. (with oil bath air cleaner) (as above except)		RE 11314	1	
Rod		RE 11313	1	
TAPE, bonnet, rear	21	RE 2539	2	
TAPE, bonnet, side	22	RE 2538	2	
THIMBLE, top hinge	23	EB 3296	1	
WASHER, plain, 2 BA, gimbal to bracket bolt	X.85	K 4404/Z	2	
WASHER, plain, .250" dia., gimbal to bracket bolt	X.85	K 4449/Z	2	
WASHER, plain, .250" dia., side panel bolt	X.85	K 4407/Z	4	
WASHER, spring, 5 BA, bonnet lock bolt	X.87	K 9003/N	6	E
WASHER, spring, .250" dia., bracket and side	X.87	K 9008/Z	10	
WASHER, spring, .250" dia., valance plate to dashboard bracket	X.87	K 9008/Z	6	
WASHER, spring, .250" dia., bracket retaining	X.87	K 9008/Z	6	
WASHER, spring, .250" dia., wing attachment	X.87	K 9008/Z	10	
WASHER, spring, .312" dia., centre bracket to hinge	X.87	K 9009/Z	1	
WASHER, Thackeray, .250" dia., gimbal to bracket bolt	X.90	K 3804	2	
WASHER, valance plate to dashboard bracket and wing attachment	24	RB 2945	16	

NOTE: @ For use with high type wing (See note GROUP R3).
* For use with lowered wing (" " " ")

GROUP U2. BRACKETS, FRAME

Consisting of Brackets which are normally bolted to the frame as distinct from those which are welded or riveted as listed in Group U6.

BRACKET, body, 3rd, L.H. assembly (Bevelift Jack type, consisting of	1	RF 3499A	1	✱
Bolt, .312" dia.		K 302/Z	4	
Bracket, with cap and tube		RF 3499	1	
Nut, half, .312" dia.		K 4313/Z	4	
Washer, spring		K 9009/Z	4	
BRACKET, body, 3rd, R.H. assembly (Bevelift Jack type) as for L.H. except		RF 4276A	1	
Bracket		RF 4276		
BRACKET, body, 3rd assembly		FB 4462A	2	⊙
Bolt, .312" dia.		K 302/Z	4	
Nut, .312" dia.		K 4313/Z	4	
Washer, spring, .312" dia.		K 4009/Z	4	
BRACKET, body 3rd assembly (Dunlop Jack type) consisting of	2	RF 6007	2	✱
Bar		RF 6015	1	
Bolt, .312" dia.		K 302	6	
Bracket, support, jack arm		RF 6011	1	
Nut, half, .312" dia.		K 4313	12	
Plate, packing		RF 6013	1	
Screw, .312" dia.		K 3022	2	
Washer, spring, .312" dia.		K 9009	8	
BRACKET, footbrake, bellcrank (LC)				
Bolt, .250" dia., bracket, R.H.		K 203/Z	3	
Bolt, .250" dia., bracket, R.H.		K 204/Z	1	
Bolt, .312" dia., bracket, L.H.		K 344/Z	4	
Bolt, 2 BA, stop lamp switch		K 103/Z	2	
Bolt, .437" dia., stay		KB 1600	2	
Bracket, bellcrank, L.H.		RF 6411	1	
Bracket, bellcrank, R.H.		RF 6479	1	
Bracket, support, stop lamp switch		RF 6756	1	
Nut, 2 BA, stop lamp switch		K 4307/Z	2	
Nut, .250" dia., bracket, R.H.		K 4310/Z	4	
Nut, .312" dia., bracket, L.H.		K 4313/Z	4	
Nut, .437" dia., bolt stay		K 4319/Z	2	
Piece, rubbing brake cable		RF 5551	2	
Plate, end, bellcrank bracket		RF 6474	2	
Plate, support, L.H.		RF 6476	1	
Rivet, rubbing piece		KB 1924	4	
Stay, bellcrank bracket		RF 6478	1	
Washer, spacing		RF 6475	2	
Washer, plain		K 4404/Z	2	
Washer, spring, 2 BA, stop lamp switch		K 9006/Z	2	

GROUP U2. (Continued overleaf)

GROUP U2. BRACKETS, FRAME (Continued)

BRACKET, footbrake, bellcrank, (LC) (Continued)

Washer, spring, .250" dia., bracket, R.H.	K	9008/Z	4
Washer, spring, .312" dia., bracket, L.H.	K	9009/Z	4
Washer, spring, .437" dia., stay	K	9011/Z	2

BRACKET, exhaust, suspension centre assembly, consisting of	3	RF 5228A	1
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Bolt, .250" dia.	K	206/Z	2
Bracket	RF	5228	1
Nut, half, .250" dia.	K	4310/Z	2
Washer, plain, .250" dia.	KB	3905/Z	2
Washer, spring, .250" dia.	K	9008/Z	2

BRACKET, exhaust suspension, front assembly as centre bracket except	4	RF 4379A	1
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Bolt, .250" dia.,	K	205/Z	2
Bracket	RF	4379	1

BRACKET, exhaust suspension rear, assembly front bracket except, bracket RF 4290	5	RF 4290A	1
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BRACKET, exhaust suspension, tail assembly as front bracket except bracket RF.4289	6	RF 4289	1
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BRACKET, flexible fuel pipe, assembly consisting of	7	RE 3513A	1
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Bolt, 2 BA	K	130	2
Bracket	RE	3513	1
Nut, full, 2 BA	K	4006	2
Washer, spring, 2 BA	K	9006	2

BRACKET, fuel tank support, assembly consisting of	8	RF 3961A	2
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Bolt, .250" dia.	K	241	5
Bracket	RE	3961	1
Nut, half, .250" dia.	K	4310	5
Washer, spring, .250" dia.	K	9008	5

BRACKET, gearbox rear support, assembly, consisting of	9	RF 5222	1
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Bolt, .312" dia.	K	303	4
Bracket, with tapping strip, RE.3624	RF	5336	1
Nut, half, .312" dia.	K	4313	4
Washer, spring	K	9009	4

BRACKET, gearbox torque reaction rubber consisting of	10	FB 4865A	2
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Bolt, .lower, .250" dia.	K	218/Z	2
Bolt, upper, .250" dia.	K	216/Z	1
Bracket	FB	4865	1
Nut, half, .250" dia.	K	4310	3
Packing, bracket to frame gusset	FB	4867	1
Stiffener, inside frame gusset	FB	4866	1
Washer, spring	K	9008	3

GROUP U2. (Continued overleaf)

GROUP U2. BRACKETS, FRAME (Continued)

BRACKET, jacking (Bevelift) assembly, consisting of	11	RF 3501A	2	⊙
Bolt, .312" dia.		K 302/Z	4	
Bracket		RF 3501	1	
Nut, half, .312" dia.		K 4313/Z	4	
Washer, spring, .312" dia.		K 9009/Z	4	
BRACKET, jacking (Dunlop) assembly as RF.6007A except		RF 6009A	2	⊙
Bar		RF 6014	1	
Bracket		RF 6009	1	
BRACKET, lower triangle lever bearing, assembly	12	RF 236	1	
Bolt, .375" dia.		K 451/Z	2	
Bolt, .625" dia.		RF 8189	2	
Nut, castle, .625" dia.		KB 3599/Z	2	
Nut, half, .375" dia.		K 4316	2	
Pin, split, .125" dia.		K 4615/Z	2	
Screw, hexagon head, .375" dia.		KC 302/Z	2	
Washer, spring, .375" dia.		K 9010/Z	4	
Washer, bracket		RF 8190	2	
BRACKET, pedal, assembly (RC), consisting of	13	RF 5229A	1	
Bolt, .375" dia., long		K 453/Z	1	
Bolt, .375" dia., short		K 4014/Z	1	
Bracket		RF 5229	1	
Nut, half		K 4316/Z	2	
Washer, plain		KB 3907	2	
Washer, spring		K 9010/Z	2	
BRACKET, pedal, assembly, (LC) as above except		RF 6331A	1	
Bolt, .375" dia., short		K 452/Z	1	
Bracket		RF 6331	1	
BRACKET, rear road spring, front assembly consisting of	14	FB 4186A	2	
Bolt, .375" dia.		KB 8755/Z	5	
Bracket		FB 4186	1	
Nut, full, .375" dia.		K 4010/Z	5	
Plate, packing		FB 4191	1	
Piece, distance		FB 5241	1	
Screw, 2 BA, star washer, retaining		K 1922/Z	1	
Washer, plain, .375" dia.		K 4413/Z	5	
Washer, spring, 2 BA		K 9006/Z	1	
Washer, spring, .375" dia.		K 9010/Z	8	
Washer, star, locking shackle pin		KC 464/Z	1	
BRACKET, starting handle steady bracket to crossmember, assembly, consisting of	15	RF 3475A	1	
Bolt, .250" dia.		K 241/Z	6	
Bracket		RF 3475	1	
Nut, half, .250" dia.		K 4310/Z	6	
Washer, spring, .250" dia.		K 9008/Z	6	

GROUP U2. (Continued overleaf)

GROUP U2. BRACKETS, FRAME (Continued)

BRACKET, steady, starting handle, assembly consisting of	16	RF 3479A	1	
Bolt, .312" dia.		K 344/Z	2	
Bracket		RF 3479	1	
Nut, half, .312" dia.		K 4313/Z	2	
Washer, spring, .312" dia.		K 9009/Z	2	
BRACKET, step, (step iron) front, assembly	17	FB 4348A	2	⊙
Bolt, .312" dia., support bracket		K 302/Z	4	
Bolt, .312" dia., step iron		K 315/Z	2	
Bracket		FB 4348	1	
Nut, half		K 4313/Z	6	
Piece, distance		FB 3483	2	
Support		FB 3481	1	
Support		FB 3482	1	
Washer, spring		K 9009/Z	6	
BRACKET, step, (step iron) intermediate and rear	18	FB 4488A	4	⊙
Bolt, .312" dia.		K 302/Z	2	
Bolt, .312" dia.		K 303	2	
Bracket		FB 4488	1	
Nut, half, .312" dia.		K 4313/Z	4	
Washer, spring, .312" dia.		K 9009/Z	4	
BRACKET, support, petrol filter	19	RF 7204		F
Bolt, .250" dia., support bracket		K 204/Z	2	
Nut, .250" dia., support bracket		K 4310/Z	2	
Washer, spring, support bracket		K 9008/Z	2	
PLATE, throttle control protection assembly consisting of	20	RF 5275	1	
Bolt, .250" dia.		KA 203/Z	1	
Bolt, .250" dia.		KA 202/Z	2	
Nut, .250" dia.		K 4310/Z	3	
Plate		RF 5275	1	
Washer, spring, .250" dia.		K 9008/Z	3	

NOTE: * Fitted on Pressed Steel Body.

⊙ Fitted on Coachbuilt Body.

GROUP U3. BUMPER FRONT WILMOT BREEDON RF 5239 O
 BUMPER FRONT WILMOT BREEDON RF 5089 N

Comprising

BAR, number plate support	1	RF 4458	1	
BOLT, main spring, inner to support		RF 5111	2	N
BOLT, main spring, inner to support	2		2	O
BOLT, .437" dia., main spring to frame	X.13	KB 1605/Z	4	⊙
BRACKET, support, fairing outer		RF 6772	2	*
BRACKET, support, fairing inner		RF 6773	2	*
BRACKET, support, fog lamp		RF 6774	2	x

GROUP U3. (Continued overleaf)

GROUP U3A. BUMPER FRONT (PYRENE)

RF 6248

Comprising

BOLT, .250" dia., buffer and spring bar	X.10	K 206/Z	4	
BOLT, .250" dia., centre and outer fairings	X.10	K 204/Z	2	
BOLT, bumper to frame	X.13	KB 1607/Z	4	⊙
BOLT, bumper to frame	X.13	KB 1610/Z	4	⊙
BOLT, fascia, .250" dia., B.S.F. x .500"			4	
BOLT, overriders plates, .375 B.S.F. x .125			2	
BOLT, overrider to bumper, .375" B.S.F. x 1.75			2	
BOLT, round head buffer to mainspring			4	
BRACKET, assembly, mounting fog lamp, R.H.		RF 6818	1	⊙
BRACKET, assembly, mounting fog lamp, L.H.		RF 6819	1	⊙
BRACKET, fog lamp support		RF 6774	2	⊙
BRACKET, buffer	1	RF 6208	4	
BUMPER	2	RF 6254	1	
FAIRING, centre assembly	3	RF 6207	1	
FAIRING, assembly, L.H.	3A	RF 6206	1	⊙
FAIRING, assembly, L.H.		RF 6811	1	⊙
FAIRING, assembly, R.H.	4	RF 6205	1	⊙
FAIRING, assembly, R.H.		RF 6810	1	⊙
NUT, full, .250" dia., fairing and buffer	X.21	K 4008/Z	6	
NUT, round headed bolt, .375" dia.			4	
NUT, bolt, bumper to frame		K 4319/Z	4	
NUT, 2 BA, front number plate attachment		K 4307/Z	4	
OVERRIDE, assembly, with stud RF.6229	5	RF 6222	2	
PAD, buffer bracket	6	RG 5355	4	
PLATE, adjusting spring to frame	7	RF 6259	2	
PLATE, back, back bar to frame		RF 6151	2	
PLATE, fascia, assembly	8	RF 6250	1	
PLATE, overrider, fascia		RF 6253	2	
SADDLE, overrider		RF 6228	1	
SCREW, set, fog lamp support bracket		KC 905/Z	4	⊙
SCREW, set, front number plate attachment		KC 153/Z	4	
SPRING, inner, L.H.	9	RF 6256	1	
SPRING, inner, R.H.	10	RF 6255	1	
SPRING, outer, L.H.	11	RF 6258	1	
SPRING, outer, R.H.	12	RF 6257	1	
WASHER, plain, 2 BA, front number plate attachment		K 4452/Z	4	
WASHER, plain, bolt bumper to frame	X.85	K 4416/Z	4	⊙
WASHER, spring, .250" dia., fascia			4	
WASHER, spring, .250" dia., fairing and bumper	X.87	K 9008/Z	6	
WASHER, spring, .250" dia., fog lamp support bracket		K 9008/Z	4	⊙
WASHER, spring, .375" dia., overrider to bumper and plates and round headed bolts			8	
WASHER, spring, bolt, bumper to frame	X.87	K 9011/Z	4	
WASHER, spring, front number plate attachment	X.87	K 9006/Z	4	
WASHER, spacing, centre and outer fairings		RF 6203	4	
WASHER, bevelled, fog lamp support bracket		KB 3905/Z	8	⊙

NOTE: ⊙ Used with twin fog lamps.

⊙ Used with single fog lamps.

GROUP U3B. BUMPER FRONT (Heavey Wilmot Breedon)

RF 8154

Comprising

BOLT, main spring	1	RF 8132	2	
BOLT, bumper to frame	X.13	KB 1611/Z	4	

GROUP U3B. (Continued overleaf)

GROUP U3B. BUMPER, FRONT (Continued)

BRACKET, support, fairing outer, R.H.	2	RF 7248	1	
BRACKET, support, fairing outer, L.H.		RF 7249	1	
BRACKET, support, fairing inner	3	RF 7250	2	
BUMPER, assembly with attachment bracket and bolts	4	RF 8155	2	
FAIRING, assembly, R.H.	5	RF 7516	1	Ø
FAIRING, assembly, R.H.		RF 7514	1	⊗
FAIRING, assembly, L.H.	6	RF 7517	1	Ø
FAIRING, assembly, L.H.		RF 7515	1	⊗
NUT, bumper to frame	X.24	K 4319/Z	4	
NUT, front bumpers	7	RF 8135	8	
NUT, 2 BA, number plate attachment	X.24	K 4307/Z	4	
OVERRIDER, assembly, R.H.	8	RF 8116	1	
OVERRIDER, assembly, L.H.	9	RF 8115	1	
PLATE, spring, inner, R.H.	10	RF 8128	1	
PLATE, spring, inner, L.H.	11	RF 8129	1	
PLATE, spring, outer, R.H.	12	RF 8158	1	
PLATE, spring, outer, L.H.	13	RF 8157	1	
PLATE, adjusting, front bumper	14	RF 7252	2	
PLATE, backing		RF 7253	2	
PLATE, rubber support, assembly, including	15	RF 8191	1	
Moulding		RF 8169	2	
Nut		RF 8135	3	
Strip, tapping		RF 8170	2	
Screw, round head		RF 8171	10	
Screw, set		KC 333/Z	3	
Washer, plain		RF 8133	3	
Washer, spring		RF 8134	3	
Washer, Shakeproof		RF 8143	10	
SPRING, main front bumper	16	RF 8127	1	
SCREW, set, fog lamp support bracket	X.55	KC 905/Z	4	⊗
SCREW, set, fairing to bumper bracket	X.55	KC 903/Z	4	
SCREW, set, number plate attachment	X.54	KC 153/Z	4	
WASHER, bevelled, fog lamp support bracket	X.84	KB 3905/Z	8	⊗
WASHER, plain, fairing to bumper bracket	17	RB 2945	4	
WASHER, plain, bumper		RF 8133	8	
WASHER, plain, bumper to frame	X.84	KB 3908/Z	4	
WASHER, plain, number plate attachment		K 4452/Z	4	
WASHER, spring, fairing to bumper bracket	X.87	K 9008/Z	4	
WASHER, spring, bumper to frame	X.87	K 9011/Z	4	
WASHER, spring bumper	18	RF 8134	8	
WASHER, spring, number plate attachment	X.87	K 9006/Z	4	
WASHER, raised countersunk number plate support		RF 7503/Z	3	

NOTE: ⊗ Used with twin fog lamps.

Ø Used with single centre lamps.

GROUP U4. BUMPER REAR (Wilmot Breedon)

Comprising

BADGE, rear bumper	1	RF 8074		Ø
BUMPER, assembly with bolts		RF 5339	1	N
BUMPER, assembly with bolts	2	RF 8077	1	Ø

GROUP U4. (Continued overleaf)

GROUP U4. BUMPER REAR (Wilmot Breedon) (Continued)

MAINSRING		RF 5344	2	N
MAINSRING	3	RF 4468	2	O
NUT, overrider and mainspring	4	RF 5351	6	
OVERRIDER, assembly with bolts		RF 5341A	2	N
OVERRIDER, assembly with bolts	5	RF 5243A	2	O
PACKING, overrider to bumper		RF 5350	2	N
PACKING, overrider to bumper	6	RF 5231	2	O
WASHER, spring, overrider and mainspring	7	RF 5352	6	

GROUP U4A. BUMPER REAR (PYRENE) RF 6217

Comprising

BADGE, rear bumper	1	RF 6236	1	
BOLT, overrider plates, .375 B.S.F. - 1.25			2	
BOLT, overrider to bumper .375 B.S.F. x 1.75			2	
BOLT, round head, bumper to spring			2	
BRACKET, support, L.H.	2	RF 6146	1	*
BRACKET, support, R.H.	3	RF 6145	1	*
BRACKET, support, L.H.		RF 6148	1	⊙
BRACKET, support, R.H.		RF 6147	1	⊙
BUMPER, assembly	4	RF 6218	1	
FAIRING, L.H. assembly	5	RF 6190	1	
FAIRING, R.H. assembly	6	RF 6189	1	
NUT, centre bolt			1	
NUT, 2 BA, protection strip (8)* Badge (2)	X.24	K 4307/Z	10	
NUT, .375" dia., round headed bolt				
NUT, .437" dia., support bracket fairing (2)* Frame (4)	X.24	K 4319/Z	6	
OVERRIDER, assembly, with stud, RF.6229, 1 off	8	RF 6222A	2	
PLATE, overrider, fixing		RF 6227	2	
PLATE, support to frame	9	RF 6149	2	
SADDLE, overrider		RF 6228	2	
SCREW, .437" dia., fairing bracket	X.58	KC 359/Z	2	
SCREW, .437" dia., support to frame	X.58	KC 357/Z	4	
SPRING, main	7	RF 6231	1	
STRIP, protection inner	10	RF 6192	2	*
STRIP, protection outer	11	RF 6191	2	*
WASHER, plain, 2 BA, protection strip	X.85	K 4404/Z	8	*
WASHER, plain, mainspring to support	12	CS 32076/Z	2	*
WASHER, spring, 2 BA, badge (2) protection strip (8)*	X.87	K 9006/Z	10	
WASHER, spring, .375" dia., centre bolt bumper and plates and round headed bolts			7	
WASHER, spring, .437" dia., support bracket fairing (2)* frame (4)	X.87	K 9011/Z	6	

NOTE: * Used on P.S.C. bodies.

⊙ Used on Coachbuilt bodies.

GROUP U4B. BUMPER REAR (HEAVY WILMOT BREEDON) RF 8159

Comprising

BADGE, rear bumper	1	RF 8162	1	
BRACKET, attachment, overrider and name plate		RF 8150	2	
BUMPER, assembly with outer attachment brackets	2	RF 8160	1	
PAIRING, assembly, R.H.	3	RF 7288	1	
PAIRING, assembly, L.H.	4	RF 7289	1	
NUT, badge		RF 8144	2	
NUT, bolt, overrider	5	RF 8135	3	
NUT, bolt, attachment bracket		RF 8135	2	
NUT, protection strip	X.21	K 4006/Z	8	
OVERRIDER, assembly	6	RF 8145	2	
STRIP, protection assembly	7	RF 7292	4	
SPRING, main, rear bumper	8	RF 8164	1	
WASHER, plain, protection strip	X.85	K 4404/Z	8	
WASHER, plain, overrider and name plate		RF 8133	3	
WASHER, plain, bolt attachment, bracket		RF 8133	2	
WASHER, spring, protection strip	X.87	K 9006/Z	8	
WASHER, spring, attachment bracket bolt		RF 8134	2	
WASHER, spring, overrider and name plate		RF 8134	3	
WASHER, spring badge		RF 8143	2	

GROUP U5. DASHBOARD AND FITTINGS (Less units) (R.H.)

Comprising

BOLTS, .250" dia., dashboard mounting brackets	X.10	K 204/Z	6	
BOLTS, .250" dia., dashboard mounting brackets	X.10	K 205/Z	6	
BOLTS, .250" dia., mounting strip	X.10	K 243/Z	2	GG
BOLTS, .250" dia., plate anchor	X.10	K 203/Z	6	TO
BOLTS, .250" dia., plate anchor	X.10	K 203/Z	4	UC
BOLTS, .250" dia., tie bar	X.10	K 203/Z	2	T
BOLTS, .250" dia., dashboard mounting Silentbloc bush	X.12	K 416/Z	4	
BOLTS, .250" dia., bracket, wiper motor	X.10	K 241/Z	4	U
BOLTS, 2 BA, gastight cover to dash	X. 9	K 102/Z	2	MM
BOLTS, 2 BA, gastight cover to closing bracket	X. 9	K 102/Z	2	MM
BOLTS, .312" dia., toeboard reinforcement to dash	X.11	K 301/Z	4	MM
BOLTS, 2 BA, toeboard to dashboard	X. 9	K 101/Z	26	N
BRACKET, closing toeboard support	1	RF 6833	1	U
BRACKET, dashboard mounting	2	FB 4733	4	
BRACKET, windscreen wiper motor (Berkshire)	3	RF 5005	1	V
BRACKET, windscreen wiper motor (Lucas)	4	RF 5556	1	W
BRACKET, windscreen wiper motor (Lucas)	5	RF 6354	1	U
BUSH, Silentbloc, dashboard mounting bracket	6	RF 6840	4	
BUSH, Silentbloc, dashboard mounting bracket (coupe bodies)		RF 6840	2	
BUSH, dashboard mounting bracket (coupe bodies)		5982	2	
CLIP, .156" dia., thermometer pipes	7	RF 3291	5	T
CLIP, .156" dia., thermometer pipes		RF 3291	6	U
CLIP, cable, Lucas, wiper motor		RF 5557	1	W
CLIP, drain pipe, scuttle vent, to suit .312" dia. pipe		RF 4425	2	
CLIP, drain pipe, scuttle vent, to suit .500" dia. pipe		RF 6260	2	X
CLIP, drain pipe, scuttle vent, to suit, .500" dia. pipe		RF 6260	4	ZZ

GROUP U5. (Continued overleaf)